

Date: Tuesday, 19/05/2009 11:48:40 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PANEL
 Job Number : 47989
 Estimate Number : 13933
 P.O. Number :
 This Issue : 19/05/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : R & D SM/MED FAB
 Previous Run : 47945
 Written By :
 Checked & Approved By : MF 09-05-19
 Comment : Est Rev:A 09.05.13 new issue EC verified by:JLM

Part Number : D38912
 Drawing Number : D3891 PROTOTYPE
 Project Number : N/A
 Drawing Revision : PROTO 09.05.19
 Material :
 Due Date : 20/05/2009 Qty: 1 Um: Each

Additional Product

PROTOTYPE

09.05.19

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MLEXS125F6002904 GE PLASTICS LEXAN SHEET



Comment: Qty.: 5.1815 sf(s)/Unit Total: 5.1815 sf(s)
 GE PLASTICS LEXAN SHEET 0.125"

Batch: 109455 18 9-5-19

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3891
 Dwg Rev: PROTO
 Prog Rev: TYPE

18 9-5-19

①

2- Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



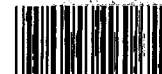
Comment: INSPECT PARTS AS THEY COME OFF MACHINE

18 9-5-19

4.0 QC8 SECOND CHECK



FOR ENGINEERING USE ONLY



Comment: SECOND CHECK

09.05.21

5.0 PACKAGING 1: PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

N/A ENG USE ONLY

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 47989

Part Number: D38912

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09-05-22 Prototype

Job Completion



*MF
09-06-05
00280A*

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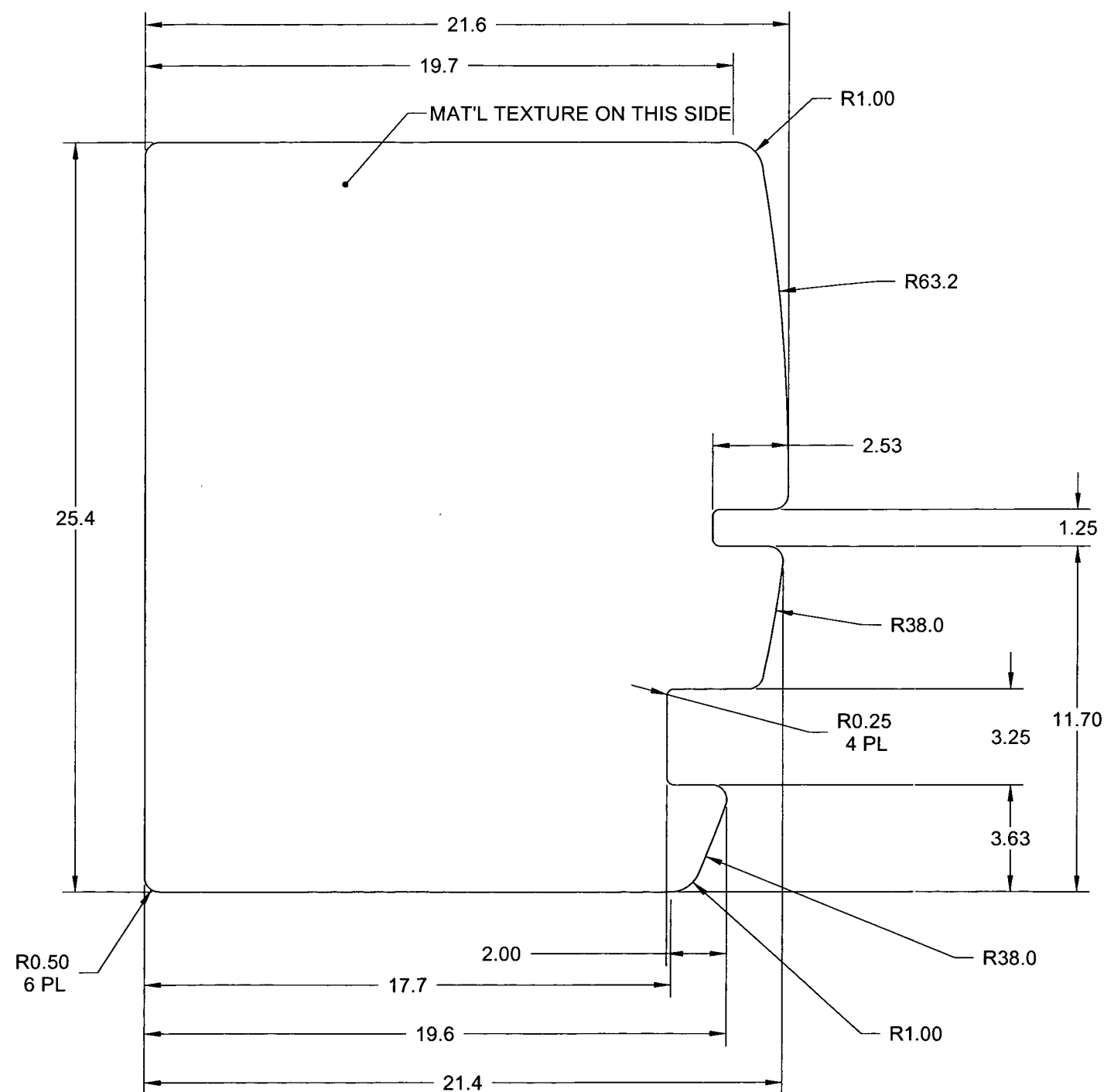
1

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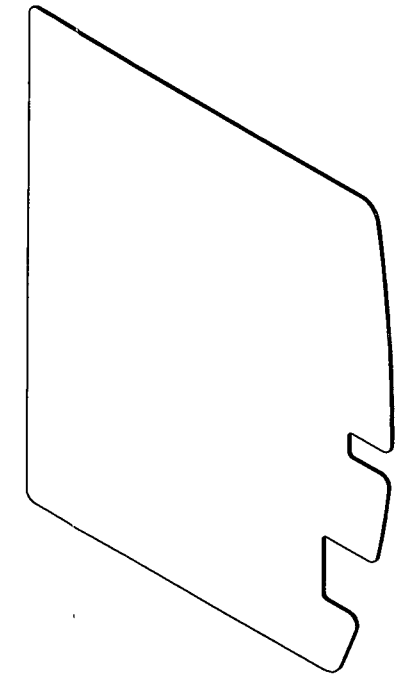
C

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0.125
REF

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
09.05.14



D

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D3891-2 PANEL**NOTES:**

1) MATERIAL: F60029 GY3778 LEXAN SHEET (HEAVY HAIRCELL TEXTURE, DARK GREY), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC. MLEXS.125-F60029-04)

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3891-2" USING FINE POINT PERMANENT INK MARKER

7) WEIGHT: 2.77 lbs

DESIGN	gp	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	gp		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3891	SHEET 4 OF 6
APPROVED		TITLE	SCALE
DE APPR.		PANEL, FWD	NTS
DATE	09.05.01	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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